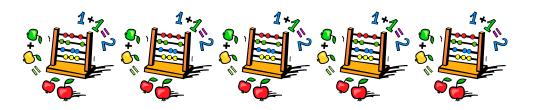
```
1 + 1 = 2
1 + 2 = 3
1 + 3 = 4
          2 + 2 = 4
1 + 4 = 5
          2 + 3 = 5
          2 + 4 = 6
1 + 5 = 6
                     3 + 3 = 6
1 + 6 = 7
          2 + 5 = 7
                     3 + 4 = 7
1 + 7 = 8 2 + 6 = 8
                     3 + 5 = 8
                                |4 + 4 = 8|
1 + 8 = 9 2 + 7 = 9
                     3 + 6 = 9
                                |4 + 5 = 9|
|1 + 9 = 10|2 + 8 = 10|3 + 7 = 10|4 + 6 = 10|5 + 5 = 10
          |2+9=11|3+8=11|4+7=11|5+6=11
                     |3 + 9 = 12|4 + 8 = 12|5 + 7 = 12|6 + 6 = 12
                                |4 + 9 = 13|5 + 8 = 13|6 + 7 = 13
                                           |5 + 9 = 14|6 + 8 = 14|7 + 7 = 14
                                                      |6 + 9 = 15|7 + 8 = 15
                                                                 |7 + 9 = 16|8 + 8 = 16|
                                                                            8 + 9 = 17
                                                                                       9 + 9 = 18
```



Fun Addition Facts

- 1. Run off the chart. Look at the chart and say the facts over and over.
- 2. Make index cards with each fact on it and put the answer on the back. Go over and over the cards.